EA Team activities and Electromehanical Team initiatives

SI No.	Events	No cost recommendations	Status	Result	Other recommendations	Status	Result	Financial improvements
1	Energy Audit on Raw water pumping statios of Kakkadu WTP (16 MLD & 9 MLD), PIRAVOM OCTOBER 2021	Synchornisation of pump sets by stpping of 90 hp pumps	Done	Power consumption reduced	Supply and fixing of PF capacitors to improve PF Mechanical work to smoothen pumping main inside the ORWPH Interconnection work to connect delivery line of circular GLSR with the delivery line of rectangular GLSR. upply and fixing of VFD with 250 HP motor at ORWPH	Done Done Not done	PF has been increased and availed more incentive Head loss reduced	Savings in respect of Power charge has been realised Rs.1.43 lakhs per month on comparison of pre and post audit months
2	ENERGY AUDIT OF 73 MLD WTP AT PANAMKUTTYMALA UNDER KOTTARAKKARA DIVISION, KWA NOVEMBER 2021	OPERATIONAL OPTIMISATION OF TRANSFORMERS- ONE KEEP AS STANDBY MAINTAINE 3.8 m WATER LEVEL AT TWR	Done	PF increased, transformer loss reduced Power consumption reduced	REPLACING LESS EFFICIENT BACK WASH WATER MOTOR PUMPSET BY EFFICIENT ONE HAVING 25HP CAPACITY SUPPLY AND FIXING OF NEW RE CYCLING MOTOR PUMP SETS FOR WASH WATER @ 30 HP SUBMERSIBLE REPLACING LESS EFFICIENT No.301 TREATED WATER MOTOR PUMPSET BY EFFICIENT ONE @ 300 HP REPLACING LESS EFFICIENT No.201 TREATED WATER MOTOR PUMPSET BY EFFICIENT ONE @ 300 HP	Not done Not done Not done		Rs.25.67 has been reduced for the production of per MLD water on comparison of pre and post audit months subsequently the savings of Rs.40071/- per month has been realised in the energy charge

OPERATIONAL OPTIMISATION OF

AS STANDBY

TRANSFORMERS- ONE KEEP Transformer loss reduced Done

OPTIMISATION IN USAGE OF **CLARIFIER AND FLOCULATION** AS DESIGN CAPACITY 93 MLD

AND UTILISED CAPACITY IS ONLY Production 53 MLD Done improved

ENERGY AUDIT OF IMPROVING 0.5 m (average) UNDER

WTP AT PATTUVAM WATER LEVEL AT TWR

Power consumption reduced

THALIPARAMBA DIVISION, KWA-NOVEMBER 2021

REPLACING OF BACK WASH WATER MOTOR PUMP SETS OF 40 HP BY 30 HP @ 2 Nos. Not done

SUPPLY AND FIXING OF NEW BY-PASS SHUTTER ARRANGEMENTS VALVE TO GUIDE USED WASH WATER TO THE

LAGOON. Not done

REPLACING LESS EFFICIENT TREATED WATER MOTORs @2 Nos. PUMPSET (CF) BY EFFICIENT ONE @ 177 HP each

USE OF RE-CYCLED USED WASH WATER FROM LAGOON BY USING 10 kW SOLAR PLANT. (PUMPING MEHANISM WITH 32 M Head) Not done

Not done

Powe charge rate per ML water has been reduced to 148.61KWH from 159.4 KWH subsequently savings of Rs.134863/- per month has been realised as the production has been increased to 2049 ML from 1582 ML

3

4	Energy audit on WSS Kalippara 36 mld under Neyyattinkara Division JULY 2022	Re cycling of waste water Optimisation of chemical usage	Note Done Done	Chemical consumption and power charge is reduced	Repair and maintenance of back wash valves Power Factor correction Replacing of 15 hp motor pump sets at Booster station Thevupara No 1 Replacing of 15 hp motor pump sets at Booster station Pongarakonam No.2 Replacing of Clear water pump towards Kalippara 50 hp No.3 Replacing of Clear water pump towards	Not done Not done Not done Not done Not done	PF Incentive @ of Rs. 18500/- per month is realised.	Chemical consumption has been reduced and savings has been reported @ Rs. 2 lakhs per month. And power charge has been reduced @ Rs.32000/per month and PF incentive has been increased to Rs.18500/from zero
5	Energy Audit on19 MLD RAW WATER PUMPING STATION AT PUZHAKKADAVU UNDER PH DIVISION, ATTINGAL SEPTEMBER 2022	Keep in abeyance of No.2, 100 HP motor pump sets as the efficiency of the same is only 52.7 %. Keep in abeyance of No.4, 100 HP motor pump sets as the efficiency of the same is only 39.88 %.			PF Correction, Potential for Power Factor incentive is not utilised, the average PF is recorded as 0.95. The possibilities to increase the power factor to maximum to get higher incentive may be utilised. Replacing of less efficient Raw water motor pump sets of No 3, 200 HP by 200 HP	Not done	_	

Energy audit on
Booster pumping
station at
Thettikulam under
6 WSS Varkala
Energy audit on 33
mld WTP at Filter
house

Vellayambalam

7 South Division

under Trivandrum

Auditing is on progress

Auditing is on progress